

## 2C PUR Acrylic Paint 5743

**Two-component polyurethane paint with excellent gloss and color stability for both interior and exterior use**

### Basis

Combination of hydroxyacrylate and aliphatic isocyanate

### Colors

All common color systems

### Gloss grade

Matt, 25 to 30 GU/60°  
(in accordance with  
DIN EN ISO 2813)

### Properties

- excellent weather resistance
- good adhesion on most substrates
- high mechanical resistance
- good chemical and solvent resistance
- fast drying
- high degree of stability
- can be applied easily using air-mix and airless methods
- once fully cured (cross-linked) the coating is physiologically safe

### Field of application

As highly weather resistant quality perfectly suitable for e.g. appliances, automobile accessories, structural elements/structural sections (steel or aluminum), construction machines, farming machines, small iron work, furniture (interior), garage doors, garden furniture and equipment, household appliances, medical equipment, shop and trade fair design, lamps and light fixtures, machines, motors, drives, utility vehicles, radiators, racks, switching panels, silos, steel tanks, steel cylinders, door and fence systems, doors, door and window frames, vending machines, housing and construction site containers.

### Technical data

#### Density

0.9 to 1.4 g/cm<sup>3</sup> <sup>1)</sup>  
(in accordance with  
DIN EN ISO 2811)

#### Theoretical coverage

420 to 480 m<sup>2</sup>/kg <sup>1) 2)</sup>  
(at 1 µm dry layer)

#### Solids content

50 to 68 weight % <sup>1)</sup>

#### Delivery viscosity at 20°C

90 to 120 sec./ 4mm

#### Stability

150 to 250 µm (wet film)

### Accelerated weathering QUV-B/SE

after 600 h residual gloss  
≥ 70 % of initial gloss  
(in accordance with  
DIN EN ISO 16474-3)

### Accelerated weathering Xenon

after 2000 h residual gloss  
≥ 70 % of initial gloss  
(in accordance with  
DIN EN ISO 16474-2)

### Flash point

> 23 °C

### Labelling

See current safety data sheet.

1) depending on color

2) in mixture

## Coating recommendation

Substrates <sup>1)</sup>	Prime coat	Intermediate coat	Top coat
<b>Steel</b> preferably sand-blasted (degree of purity at least SA 2 ½ according to DIN EN ISO 12944, Part 4 ), iron or zinc-phosphated.  <b>Cast iron</b>  <b>Galvanized steel</b>  <b>Aluminum</b>  <b>Non-ferrous metals  etc.</b>	2C PUR Acrylic Primer 5705 40 to 60 µm	If required (specified layer thickness), a second layer can be applied using the corresponding primer.  In the case of topcoats with intense color shades (see "Process"), an addi- tional intermediate coat in RAL 9010 using 5742.-.9010, is required.	2C PUR Acrylic Paint 5743 40 to 80 µm
	2C PUR High-Solid Primer 5703 40 to 80 µm		
	2C Epoxy Primer 5706 40 to 80 µm		

1) Generally, the substrate shall be free from grease, oil, separating and drawing agents as well as corrosion products and other impurities.

### Hardener

PUR-Hardener 5770.-.0010  
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Basis (Hardener):  
aliphatic polyisocyanate

Storage (Hardener):  
PUR hardeners are suscep-  
tible to moisture. The shelf life  
in closed containers is 3  
months. Stock dry and at  
room temperature. Protect  
against heat and direct sun  
impact.

### Process

Material has to be stirred until  
homogeneous before applica-  
tion.

### Mixing ratio

10 : 1 weight % (8 : 1 vol. %)

### Mixing

As 2C system, the actual  
paint and the hardener are  
supplied separately and  
mixed homogeneously in the  
specified mixing ratio just be-  
fore application.

### Thinning

PUR Thinner 5102.  
Disperse homogeneously by  
stirring.

### Pot life

4 to 6 h (at 20 °C)

### Application temperature

> 5 °C (object temperature  
3 °C above dew point)

### Air humidity

< 80 % r. h.

### Compatibility

Compatibility is only given in  
combination with the harden-  
ers, thinners and primers  
mentioned in this Technical  
Data Sheet.

### Use of intense color shades

Brilliant intense color shades,  
particularly in the yellow, or-  
ange, red, magenta and yel-  
low-green ranges (relevant  
RAL Classic Uni-Color  
shades see below) have a  
lower covering capacity. With  
these color shades, we rec-  
ommend applying a interme-  
diate coat in RAL 9010  
(approx. 40 µm) using  
5742.-.9010.

### Affected RAL Classic color shades:

RAL 1003	RAL 2001	RAL 3011
RAL 1004	RAL 2002	RAL 3013
RAL 1006	RAL 2003	RAL 3016
RAL 1007	RAL 2004	RAL 3018
RAL 1012	RAL 2008	RAL 3020
RAL 1016	RAL 2009	RAL 3027
RAL 1017	RAL 2010	RAL 3031
RAL 1018	RAL 2011	RAL 4002
RAL 1021	RAL 3000	RAL 4004
RAL 1023	RAL 3001	RAL 4007
RAL 1028	RAL 3002	RAL 4010
RAL 1032	RAL 3003	RAL 6018
RAL 1033	RAL 3004	RAL 6026
RAL 1037	RAL 3005	RAL 8023
RAL 2000	RAL 3007	

### Application

Air spraying, air-mix spraying,  
airless, e-static, roller/brush  
application.

## Drying

### Air drying

(at + 20 °C, 65% r. h.)

Dust-dry after approx. 30 minutes, non-sticky and ready for re-working after 2 hours, dry after 16 to 24 hours. Fully cured after 7 days.

### Oven-drying

Allow for approx. 30 minutes flash-off time. Then allow the paint to stove in for approx. 30 minutes at an object temperature of approx. 80 °C.

Drying/cross-linking of the applied paint film requires temperatures of +5 °C or

higher. The drying time decreases when the temperature is increased.

## Spray data

Process	Nozzle	Pressure	Application viscosity <sup>1)</sup>
Air spraying	1.3 to 1.5 mm	4 to 5 bar	20 to 30 sec.
Air-mix spraying	0.23 to 0.33 mm	120 to 150 bar (material) 1 to 3 bar (air)	35 to 45 sec.

1) measured in DIN 4 mm flow cup (in mixture).

## Packaging

25 kg.

Up to 100 kg order size:

2.5 kg, 10 kg.

Further container sizes available upon request.

## Storage

12 month after receipt.

Store in closed container, dry and at room temperature (max. 25 °C). Protect against heat and direct sunlight.

## Remark

This Technical Data Sheet is based on intense development work and many years of practical experience. The contents do not constitute any contractual relationship. The user/buyer is not released from his/her obligation to test our products for suitability for the intended application. In addition, our General Terms and Conditions shall apply.

As soon as a new edition of this Technical Data Sheet is issued, the previous specifications become invalid.

If you need the current version, please contact your Brillux consultant.

Version 13

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